IN THE CLAIMS

Please amend the claims as follows:

Claim 1 (Currently Amended): A method for manufacturing a glass optical element having at least one concave surface, comprising the steps of:

softening a glass molding material by heating,

molding the softened material with a first mold having a first molding surface and a second mold having a second molding surface by applying a pressure, the first molding surface comprising a first concave forming surface, the second molding surface comprising one of a convex forming surface, a planar forming surface of and a second concave forming surface, the second concave forming surface having a curvature radius greater than that of said first concave surface,

whereby shapes of the first molding surface and the second molding surface are transferred to the material the application of the pressure starts when the first mold and the second mold are at temperatures above a glass transition temperature,

cooling the material first mold and the second mold so that a temperature temperatures of the material first mold and the second mold reaches a temperature reach temperatures equal to or lower than the glass transition temperature (Tg), and

removing the cooled material glass from either of said first mold or said second mold, wherein in the during cooling step, a second temperature of said second mold reaches the glass transition temperature prior to a time when a first temperature of said first mold reaches the glass transition temperature.

Claim 2 (Canceled).